

## Technical Data Sheet

# Polystone<sup>®</sup> G EL black pressed

### Typical characteristics

- Very good welding and processing properties
- Chemical resistance
- Good mechanical properties

### Typical industries

- Chemical Processing Industry

	Test method	Unit	Guideline value
<b>General properties</b>			
Density	DIN EN ISO 1183-1	g / cm <sup>3</sup>	>0,98
Water absorption	DIN EN ISO 62	%	<0,01
Flammability (Thickness 3 mm / 6 mm)	UL 94		HB
Flammability (Thickness 3 - 10 mm)	DIN 4102		B2
<b>Mechanical properties</b>			
Yield stress	DIN EN ISO 527	MPa	>22
Tensile modulus of elasticity	DIN EN ISO 527	MPa	>1100
Notched impact strength	DIN EN ISO 179	kJ / m <sup>2</sup>	>5
Shore hardness	DIN EN ISO 868	scale D	>65
<b>Thermal properties</b>			
Melting temperature	ISO 11357-3	°C	130 ... 135
Coefficient of linear thermal expansion	DIN 53752	10 <sup>-6</sup> / K	150 ... 230
Service temperature, long term	Average	°C	-50 ... 80
Service temperature, short term (max.)	Average	°C	100
Vicat softening temperature	DIN EN ISO 306, Vicat B	°C	67
Thermal conductivity	DIN EN ISO 22007-2	W / (m * K)	0,40
Thermal capacity	DIN EN ISO 11357-4	kJ / (kg * K)	1,90
<b>Electrical properties</b>			
Volume resistivity	DIN EN 62631-3-1	Ohm * cm	<10 <sup>5</sup>
Surface resistivity	DIN EN 62631-3-2	Ohm	<10 <sup>5</sup>

The data stated above are average values ascertained by statistical tests on a regular basis. They are in accordance with DIN EN 15860. The data above are provided purely for information and shall not be regarded as binding unless expressly agreed in a contract of sale.



**Röchling Industrial SE & Co. KG**

Röchlingstr. 1 • 49733 Haren (Ems)/Germany (DE) • Tel. +49 5934 701-0  
info@roechling-plastics.com • www.roechling.com/industrial/haren

Print: 03/05/2024 • Release: 05/10/2023 • Version: 2.0

PIM-Version: 376 • PIM-ID: 746379 • PIM-Code: 376-22-12.27.16-7-5

Page 2 / 2 (Dates in DD/MM/YYYY)

